

# Work Order ID 59260



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May 28, 2010 9:20:06 AM

Item ID: D206-781-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 5/28/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-023  
CHG 001

*8 10/06/01*

*HJ for BG 10/05/28*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10-5-28 (2X) SP*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*8 10/06/01*

*(2)*

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Item ID: D206-781-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 5/28/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-023 Location: <u>40</u> PPP rev: <u>B</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10-6-1

10/06/02   
C2101611

# Picklist-Print

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Work Order ID: 59260

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Comments: IPP RevA: New issue DD verified by:EC  
d3800 DD 10.03.08 verified by:EC

IPP Rev:B add comment for

Start Date: 5/28/10

Required Date: 5/28/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3898-1		Manufactured	No			110	Each	0.0000	1	2			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--



Floor Protector (206L)

D3934-041		Manufactured	No			110	Each	17.0000	2	4			
-----------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--



Clip Assembly

Location

Loc Qty

Loc Code

ST097

17

52654

17

D3800-1-100		Manufactured	No			110	f	81.6634	8.333	16.666			
-------------	--	--------------	----	--	--	-----	---	---------	-------	--------	--	--	--



Hook and Loop Strip (1" Soft)

Location

Loc Qty

Loc Code

ST088

81.6634

52694

14.1634

55761

67.5

(D3800-1-100-500) cut (2) at 50.00" as per dwg  
\*\*per kit\*\*

D3800-3-100		Manufactured	No			110	f	82.7500	8.333	16.666			
-------------	--	--------------	----	--	--	-----	---	---------	-------	--------	--	--	--



Hook and Loop Strip (1" Hard)

Location

Loc Qty

Loc Code

ST089

82.75

50541

4.17

50912

5.5

52695

8.08

55762

65

(D3800-3-100-500) cut (2) at 50.00" as per dwg  
\*\*per kit\*\*



B58846 10-5-31 SL 24



10-5-28 'S



4  
10-5-31 SL



10-5-31 SL (24)

1 X  
1 X  
2 X

# Picklist Print

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Work Order ID: 59260



Parent Item: D206-781-023



Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 5/28/10

Required Date: 5/28/10

Comments: IPP RevA: New issue DD verified by:EC  
d3800 DD 10.03.08 verified by:EC

IPP Rev:B add comment for

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R6		Purchased	No			110	Each	272.0000	4	8			



80  
#8screw



16-5-08

SL

(Signature)

Location

Loc Qty

Loc Code

ST325

272

113524

272

(Signature)

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Shop Packet Print

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# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781

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## 5.2 BELL 206 L/L1

### 5.2.1 D206-781-011/-023/-053 FLOOR PROTECTOR KITS

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	2		D3800-1-100-300	LOOP STRIP
	2		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

### 5.2.2 D206-781-033/-043/-063 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW

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Revision: D  
Date: 09.07.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries